

Water Based Epoxy Floor Coating For General Flooring and Wall. High Performance, Chemical Resistance & Protection against Corrosion

Thickness Applied: From 0.35mm to 0.50mm thick

Product Application: **Epo Bond WFC** is medium-viscosity water based epoxy resin contains a non-ionic emulsifier. Offers high hardness, chemical resistance and protection against corrosion. The coating has applied on floor or wall system for warehouses, car park decks, garages, shopping centers, precision industrials, hospitals, food processing industrials, electronic industrials, kitchen area and chemical plants other etc.

Advantage & Properties: The specific advantage offered by water based coating. Very good adhesion, even on damp or not fully cured concrete, the system recommended for concrete can also be applied on other mineral substrates, as stones, bricks, fibre-glass, plaster, metal surface or even tiles and glass.

Ultraviolet Resistance: **Non reflection to eye and no yellowing after 100 hours.**

- ❖ Adhesion is always good on mineral substrates surfacing.
- ❖ Very good flow mechanical properties following optimal cure.
- ❖ Good in no dust from substrate coatings easy to clean, improved visibility.
- ❖ Excellent of chemical resistance, Good on hygienic floor and wall surfacing.
- ❖ Adhesion promoting primers between old with new concrete.
- ❖ Non-toxic, the coating have been cured applied on health floor.

The chemical composition of resin and hardener is such that it is approval for food contact applications in accordance with recommendations made by the Federal German Board of health (Bundesgesundheitsamt)

Mechanical Performance of Properties

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|-------------------------|---------------------------|------------------------------------|
| Compressive Strength | 25°C [N/mm ²] | 60 (± 3) |
| Tensile Strength | 25°C [N/mm ²] | 15 (± 3) |
| Elongation at Break | 25°C [%] | 3.20 |
| Bond Strength | 25°C [N/mm ²] | < 1.10 |
| Flexural Strength | 25°C [N/mm ²] | 22 (± 3) |
| Traffic Cured | 25°C [hour] | 18 |
| Bonding cured | 25°C [h] | 06 |
| Viscosity | 25°C [mPas] | 8500 |
| Abrasion Resistance | [mg] | 80 |
| Modulus of Elasticity | [N/mm ²] | 5200 |
| Service Temperature | [°C] | - 05 °C until Max. 60 °C |
| Application Temperature | [°C] | Min. 10 °C until Max. 38 °C |

Surface Preparation Surface to be repaired or sealed must be clean and sound. Concrete must be free of dust, laitance, sealers, grease and other bond inhibiting contaminants.

Steel surface shall be sand-blasted to SS 2 Standard and de-rust to ST 2 Standard 50mm rich primer is recommended for priming.

Concrete Floor Slab must cured at least 28 days and have with minimum Compressive Strength of 5,000 psi. Those cement slurry, plaster droppings, etc. must be remove, the surface of concrete free of oil, grease, and other loose particles and contamination.

Epo Bond WFC, it's easy to applied, therefore using roller or brush on R. C. Surfacing. Application must be made in two layer coats with, first layer coat coverage from 3 - 5 sq. meter per kg and second layer coat coverage from 4 - 6 sq. meter per kg.

Packing & Size: 10 kg per pack

Coverage: 3 - 5 sq. meter per kg for first coats
4 - 6 sq. meter per kg for second coats

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Mixing: Supplied as three-component system. Mix materials with low speed drill and paddle for approximately Four minutes. Insure a thorough mix. Never mix more material than can be used in thirty (30) minutes. Do not apply Epoxy when ambient or surface temperatures are below 50 °F

Available of Color Grey, Beige, Green, Blue, Cotta Red & Yellow

Storage 12 months from date of manufacture in original sealed container stored undercover 25 °C, at ambient temperature away from heat, and dry conditions. For clearing equipment, use special solvent liquid.

Handling Precautions Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corresponding product safety data sheets and the brochure "Hygienic Precautions for Handling Plastic Products"

The General Term & Conditions

All recommendations for use of our product, whether given by us in writing, verbally, or to be implied from the results of tests carried out by us are based on the current state of our knowledge Notwithstanding any such recommendations the Buyer shall remain responsible for satisfying himself that the products as supplied by us are suitable for this intended process or purpose. Since we cannot control the application, use or processing of the products, we cannot accept responsibility therefore. The Buyer shall ensure that the intended use of the products will not infringe any third party's intellectual property rights. We warrant that our products are free from defects in accordance with and subject to our general conditions of supply.

The above mentioned details Specified key data are individually checked throughout, guarantee, and included in the certificates of Analysis (CoAs). & Typical key data are spot checked, the value are typical for the product and are indicated for information only. The values are not guaranteed or included in the CoAs.



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